

foldin-**OLOGY** it is all about technology and formulations

**At Drake we use the most sophisticated technology
and the best formulations for the applications**



co-injection

Material: composite multi-layer techno-polymer.

On folding chairs like our **Ispira, Structure**, and our **High Back models**, we use "co-injection".

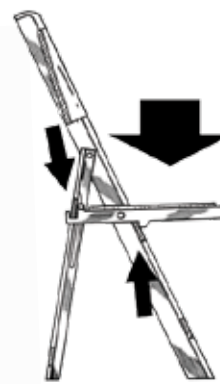
This technology allows the simultaneous use of a solid and cosmetic skin with a structured foamed rigid core, producing a solid shape. These chairs feel more rigid and have outstanding performances in durability, with long lasting life, and extreme ease of maintenance.

co-injection & gas

Material: composite multi-layer techno-polymer with gas assist.

On our **CHIP** folding chairs models, in their different material formulations, we use the same "co-injection" technology with gas assist, to obtain a cosmetic skin with foamed rigid tubular core and hollow shape.

These chairs have outstanding performances in durability, with long lasting life, extreme ease of maintenance and feel more flexible, being close to unbrokeable even with harsh handling.



SMART DESIGN

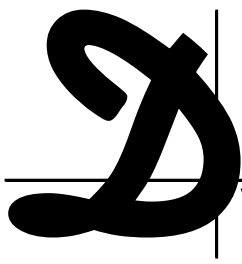
All our folding chairs take advantage of our patents and design. The **LOAD** rests on the bars supporting the seat, **NOT** on the screws as on similar chairs. All of our folding chairs must comply with a 500lb. of static vertical weight standard. Static vertical weight testing **FEDERAL SPECIFICATION AA-C-291F**





**Structure
co-injection**

**Chip
co-injection & gas**



www.drakecorp.com

Chip

by drake

the **workhorse**
and also...
the most **traditional**
trusted and **beloved**
American folding stacking
and **interlocking** chair



Made
in
USA





○ W***



○ W
● B
● RW
● G

CHIP-E economy

It is the **entry level** version of our classic wedding chair providing a superior product durability unmatched by competitors. It literally dwarfs the best competition. Strong, folding and stacking, easy to handle and maintain. Sold in qty. of +100.

Material: composite multi-layer techno-polymer with gas assist, stainless steel hardware. 1/4" snap in seat is a resin board, CAL 117 Foam and PVC cover.

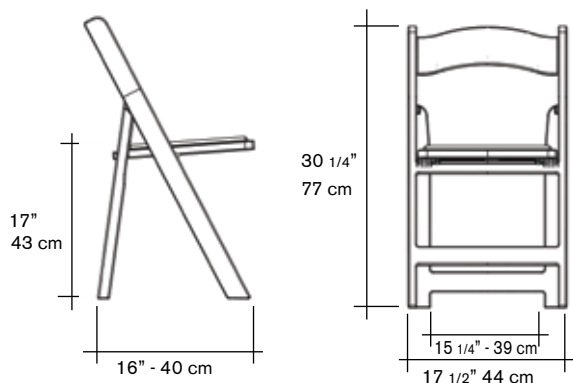
Available in "**economy white**".

CHIP top of the line

Classic Drake wedding chair **pumped up**. Strong, folding and stacking, easy to handle and maintain. **Optically enhanced SUPER WHITE** frame, with **EX-TREME UV protection** for extended durability. A flexible frame makes this chair comfortable and highly impact resistant. Best investment for a prolonged life.

Material: composite multi-layer techno-polymer with gas assist, stainless steel hardware. 1/4" snap in seat is a resin board, CAL 117 Foam and PVC cover.

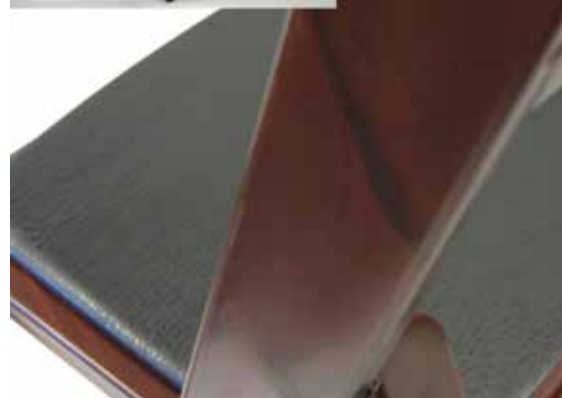
Available in "**super white**", **black**, **redwood**, **hunter green**.

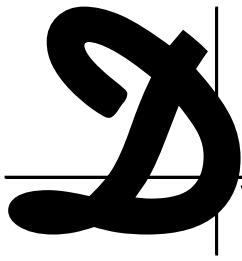


WEIGHT: 10 lbs

DIMENSIONS:

Seat: 15 x 16 x 17 h [in.]
 Folded: 17 3/8 x 35 x 2 1/3 [in.]
 Stack of 25: 17 3/8 x 35 x 58 1/2 h [in.]
 Stack of 30: 17 3/8 x 35 x 70 h [in.]
 Stack of 50: 17 3/8 x 35 x 117 h [in.]





www.drakecorp.com

Chip-R

by drake

**"R" as in...
RESPECT for the
ENVIRONMENT**

a special **ecologically**
friendly version of our
white wedding chairs...
made from old Drake chairs
brought back to life as new
folding stacking
and **interlocking** chairs



**Made
in
USA**



CHAIR TO CHAIR



● R-Tp
● R-Gr



CHIP-R recycled

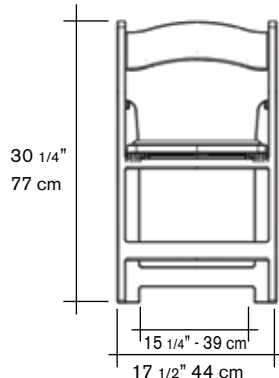
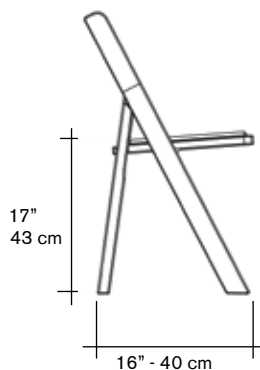
This version is **army tough**. Due to the fact that we cannot contrast colors from previous applications, the colors in recycled chairs are rich with shades resembling the natural variety that can be found in wood materials.

Material: CHIP-R chairs are manufactured with post industrial recycled RESIN plus GAS system. Resin is treated and FIBERGLASS ADDED for maximum resistance. This model is intended for environmentally conscious customers only.

Available in **gray** and **taupe**.



RECOMMENDED for Government Agencies, PARKS, barns, farms and all other settings that are rustic in nature, due to their rugged "aged wood look"



WEIGHT: 10 lbs

DIMENSIONS:

Seat: 15 x 16 x 17 h [in.]
 Folded: 17 3/8 x 35 x 2 1/3 [in.]
 Stack of 25: 17 3/8 x 35 x 58 1/2 h [in.]
 Stack of 30: 17 3/8 x 35 x 70 h [in.]
 Stack of 50: 17 3/8 x 35 x 117 h [in.]



Structure

by drake

folding stacking
and **interlocking** chair



**Made
in
USA**

- extra strong
- extra light weight
- extra UV resistant
- interlocking
- easy handling
- easy maintenance

snap in-snap out padded seat

- snap on, NO TOOLS required



link spacer (optional)

When linking chairs together is mandatory for public seating, our solution is excellent:

- snap on, NO TOOLS required
- leaves 3" between linked chairs
- placeholder can be used to customize seating



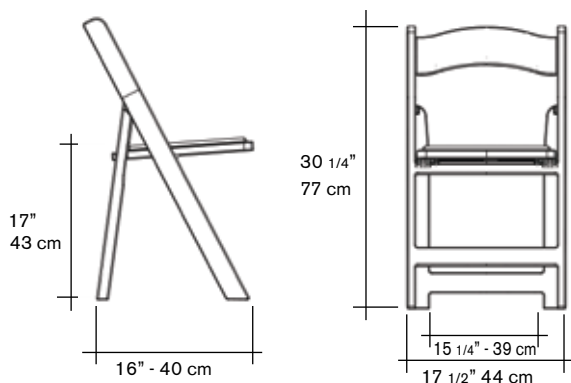


Structure

Classic Drake wedding chair, strong, folding and stacking, easy to handle and maintain. Optically enhanced SUPER WHITE frame, with EXTREME UV protection for extended durability. Back is arched more than in Chip models, and the frame construction feels more rigid.

MATERIAL: composite multi-layer techno-polymer, stainless steel hardware. 1/4" snap in seat is a resin board, CAL 117 Foam and PVC cover.

Available in "**super white**", **black**. Standard vinyl seat is white or black.



WEIGHT: 10 lbs

DIMENSIONS:

Seat:	15 x 16 x 17 h [in.]
Folded:	17 ³ / ₈ x 35 x 2 ¹ / ₃ [in.]
Stack of 25:	17 ³ / ₈ x 35 x 58 ¹ / ₂ h [in.]
Stack of 30:	17 ³ / ₈ x 35 x 70 h [in.]
Stack of 50:	17 ³ / ₈ x 35 x 117 h [in.]

*** Structure TB133

***special formulation upon request

For STRUCTURE TB133 the materials of the chair itself have been upgraded to:

- Outer Material: PP Fire rated
- PAD/plastic seat board: PP Fire rated
- PAD/Seat Foam: PU Fire Resist. Class 1/M
- PAD/Vinyl Cover: 100% PVFP-PVC Fire Resist. Class M2

Exposed to an open flame, the heat release rate is much less than 80 kW, with a total heat release of much less than 25 MJ in the first 10 minutes of the test.

Available in "**white**" with white vinyl seat.



Ispra

by Drake

folding stacking
and **interlocking** chair



- **Italian Design**
- **Comfortable**
- **Strong and Durable**
- **Easy to clean,**
never needs painting
- **Easily stackable vertically**
as well as horizontally

**Made
in
USA**



Ispra

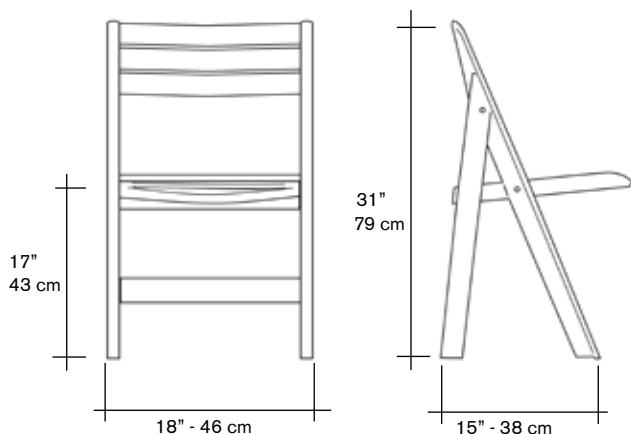
Ispra is the perfect OUTDOOR folding chair. It folds perfectly flat to 2 3/4". Guaranteed resistant to all weather conditions and UV rays, it is easily cleaned using water and a neutral liquid detergent. Sold in stacks of 25.

Linking armrest available as an accessory for Ispra chairs.

MATERIAL: composite multi-layer techno-polymer, stainless steel hardware.

Ispra meets and exceeds the standards set forth in ISO 7173, ANSI/BIFMA X5.1-1993 and ANSI/BIFMA X5.4-1997

Available in **white, green.**



WEIGHT: 11 lbs

DIMENSIONS:

Seat: 15 1/2 x 15 1/2 x 18 h [in.]

Folded: 35 x 18 x 2 3/4 [in.]

Stack of 25: 18 x 35 x 71 h [in.]



Each chair has 4 locking buttons for easy stacking.



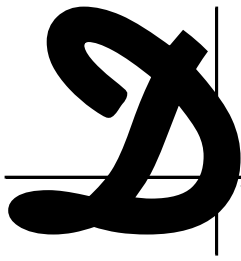
Easy storage and handling

25 Ispra chairs can be stacked on a resin base which can be easily handled with a handtruck or a palletjack. Four legs can be attached to the base for convenient palletizing. Four casters may be used to convert the resin base into an easy move around Ispra dolly.



Ispra linking armrest (optional)

One or more chairs can be aligned and linked with our linking armrest. Snap in - snap out no tools required.



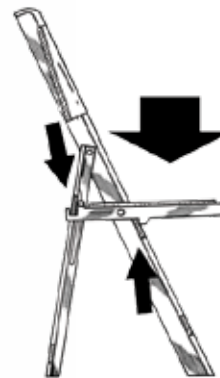
www.drakecorp.com

High Back Chairs

Chateau

by drake

folding stacking
and **interlocking** chair



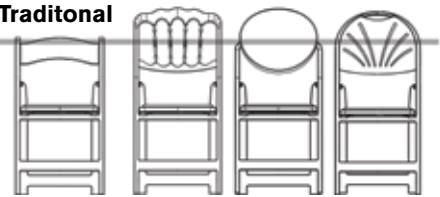
SMART DESIGN

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High Back Folding Chairs

TABLE HEIGHT

Traditional



WHY "HIGH BACK CHAIRS"?

These chairs will better dominate the table set up due to the 41.5" long design, standing out and looking fabulous.

Whether used with additional decorations or simply bare, they add sophistication to the table with the ease of handling of a folding chair.

Furthermore these chairs provide an amazing back support during sitting giving extreme comfort, unparalleled by regular folding chairs.

**Made
in
USA**

- extra strong
- extra light weight
- extra UV resistant
- interlocking
- easy handling
- easy maintenance

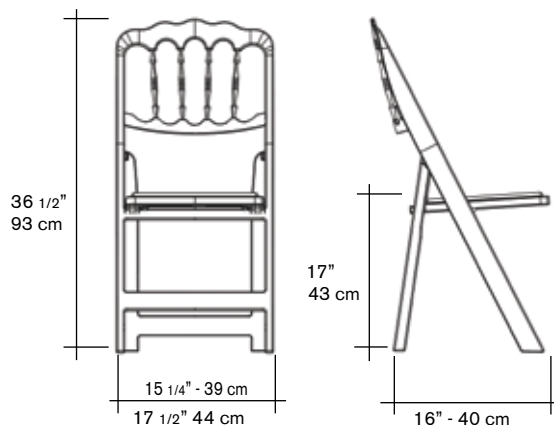


Chateau

Chateau chairs by Drake, will better dominate the table set up due to the 41" tall back design. With their high decorative shape towering the tables and their classical rich lines, will stand out and look fabulous whatever the setting. Used with additional decorations or simply bare, the Chateau will bring high class event sophistication with the ease of handling of a folding chair. Chateau chairs are folding, stacking (horizontally and vertically), and come equipped with an interlocking feature that makes moving and storing them quite simple. They are strong, durable, weatherproof, UV protected, don't need painting and require very little maintenance.

MATERIAL: composite multi-layer techno-polymer, stainless steel hardware. 1/4" snap in seat is a resin board, CAL 117 Foam and PVC cover.

Available in "**super white**", **black**, **redwood**, **silver**, and **gold**. Standard vinyl seat is white or black.



WEIGHT: 10 lbs

DIMENSIONS:

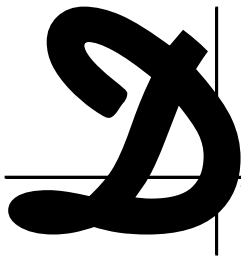
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Folded:	17 3/8 x 41 1/4 x 2 1/3 [in.]
Stack of 25:	17 3/8 x 41 1/4 x 58 1/2 h [in.]
Stack of 30:	17 3/8 x 41 1/4 x 70 h [in.]
Stack of 50:	17 3/8 x 41 1/4 x 117 h [in.]



link spacer (optional)

When linking chairs together is mandatory for public seating, our solution is excellent:

- snap on, NO TOOLS required
- leaves 3" between linked chairs
- placeholder can be used to customize seating

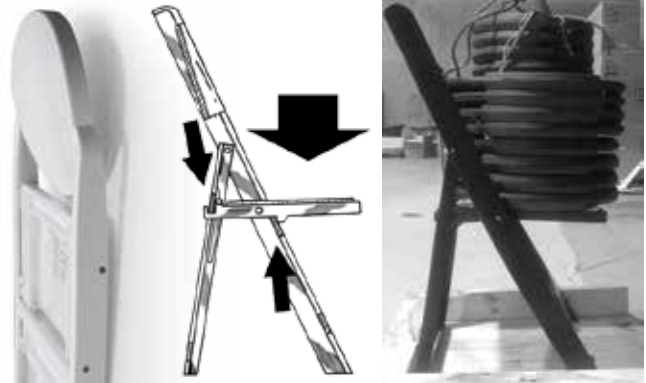


www.drakecorp.com

High Back Chairs

Louis by drake

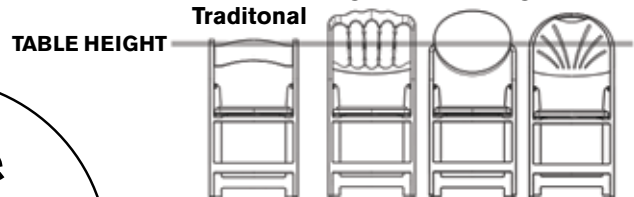
**folding stacking
and interlocking chair**



SMART DESIGN

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High Back Folding Chairs



WHY "HIGH BACK CHAIRS"?

These chairs will better dominate the table set up due to the 41.5" long design, standing out and looking fabulous.

Whether used with additional decorations or simply bare, they add sophistication to the table with the ease of handling of a folding chair.

Furthermore these chairs provide an amazing back support during sitting giving extreme comfort, unparalleled by regular folding chairs.

**Made
in
USA**

- extra strong
- extra light weight
- extra UV resistant
- interlocking
- easy handling
- easy maintenance



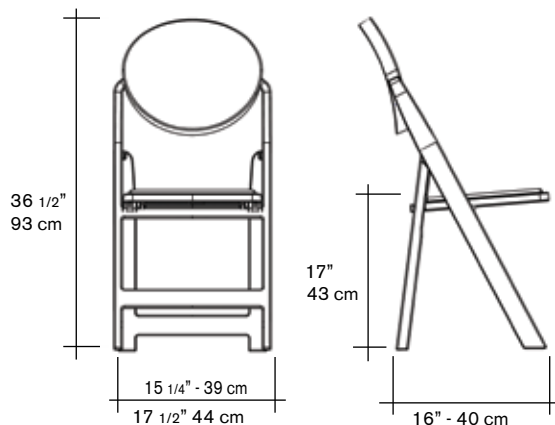
Louis

While Chateau chairs are drawn with classical lines, Louis folding and stacking chairs by Drake, shines with simple contemporary design. With their high decorative back towering the tables and their modern rich lines, will stand out and look fabulous whatever the setting.

Louis chairs are folding, stacking (horizontally and vertically), and come equipped with an interlocking feature that makes moving and storing them quite simple. They are strong, durable, weatherproof, UV protected, don't need painting and require very little maintenance.

MATERIAL: composite multi-layer techno-polymer, stainless steel hardware. 1/4" snap in seat is a resin board, CAL 117 Foam and PVC cover.

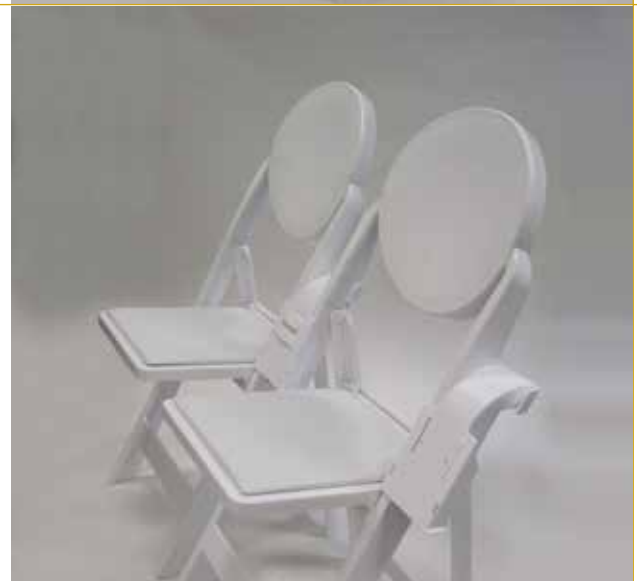
Available in "**super white**", **black**. Standard vinyl seat is white or black.



WEIGHT: 10 lbs

DIMENSIONS:

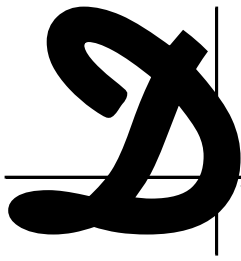
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Stack of 30:	17 3/8 x 41 1/4 x 70 h [in.]
Stack of 50:	17 3/8 x 41 1/4 x 117 h [in.]



link spacer (optional)

When linking chairs together is mandatory for public seating, our solution is excellent:

- snap on, NO TOOLS required
- leaves 3" between linked chairs
- placeholder can be used to customize seating



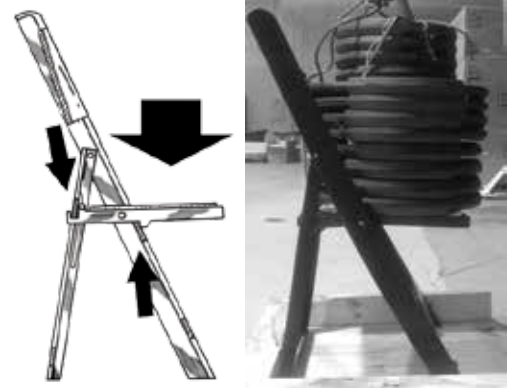
www.drakecorp.com

High Back Chairs

Fan

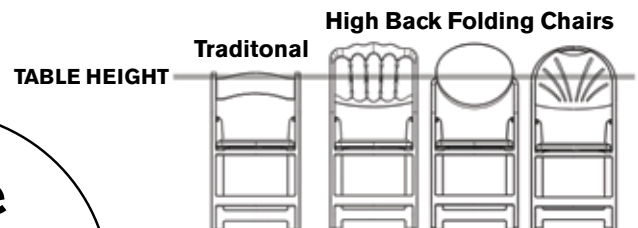
by drake

folding stacking
and **interlocking** chair



SMART DESIGN

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**Made
in
USA**

- extra strong
- extra light weight
- extra UV resistant
- interlocking
- easy handling
- easy maintenance

WHY "HIGH BACK CHAIRS"?

These chairs will better dominate the table set up due to the 41.5" long design, standing out and looking fabulous.

Whether used with additional decorations or simply bare, they add sophistication to the table with the ease of handling of a folding chair.

Furthermore these chairs provide an amazing back support during sitting giving extreme comfort, unparalleled by regular folding chairs.



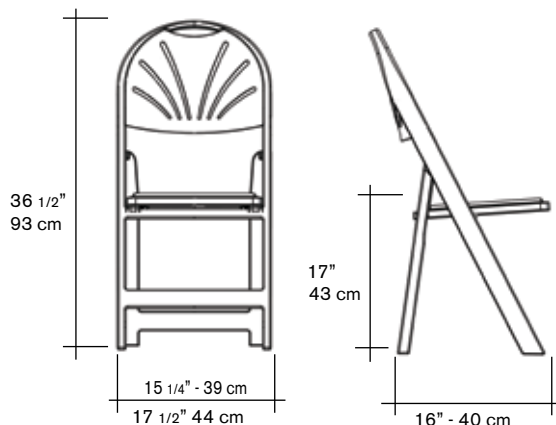
Fan

Fan are well known folding and stacking chairs by Drake. The back is very flexible to meet higher comfort standards and to make the entire chair more impact resistant at the same time. The backs have furthermore been designed to have a smooth surface that's not textured, which makes it much easier to clean.

Fan chairs are folding, stacking (horizontally and vertically), and come equipped with an interlocking feature that makes moving and storing them quite simple. They are strong, durable, weatherproof, UV protected, don't need painting and require very little maintenance.

MATERIAL: composite multi-layer techno-polymer, stainless steel hardware. 1/4" snap in seat is a resin board, CAL 117 Foam and PVC cover.

Available in "**super white**", **black**. Standard vinyl seat is white or black.



WEIGHT:

10 lbs

DIMENSIONS:

Seat:	15 x 16 x 17 h [in.]
Folded:	17 3/8 x 41 1/4 x 2 1/3 [in.]
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link spacer (optional)

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**Folding Chairs
Accessories**

Pads & Seats

by drake



chip



structure



fan



chateau



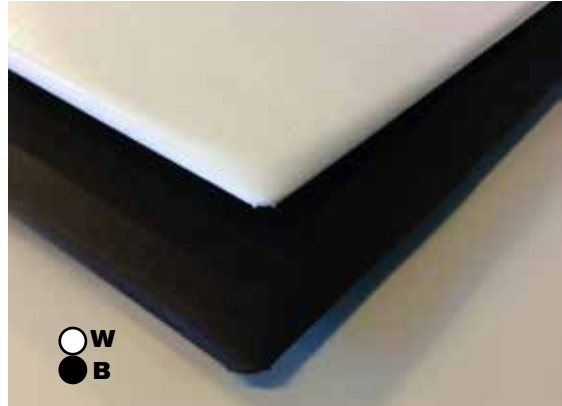
louis

Extra Chair Pads

1/4" pads are made of a resin board, CAL 117 1/4" thick foam and PVC cover. Available in white or black.

- snap in and snap out in a flash
- do not warp with humidity

Available standard color in **white, black**
Custom vinyl available, or we can use your own fabric.



Seat Boards

Good look, very low maintenance, a comfortable alternative to PVC upholstered seats, and bold colors to choose from.

- no modification to the chair necessary
- pop out the old seat and snap in one of these colored seats
- available in **white, black, green, red..**
- change the seat to match the event theme
- special contoured shape for superior comfort
- can be left out **in any weather condition** without becoming soggy like the vinyl covered foam pads.



Canna Di Fibra Naturale

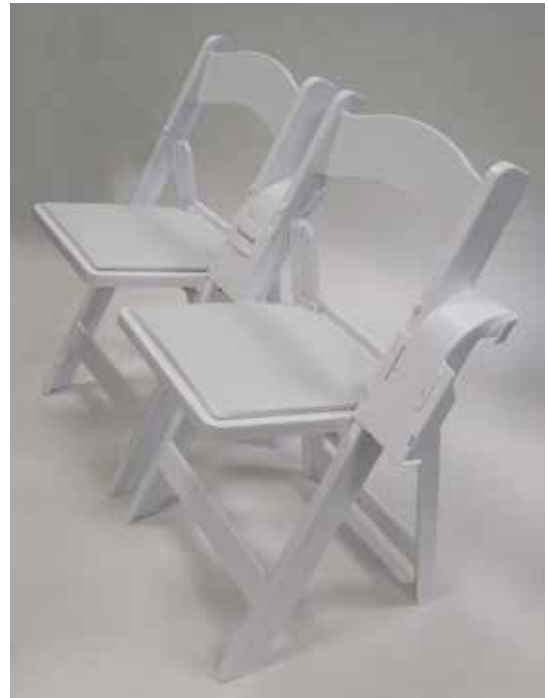
- no modification to the chair necessary
- pop out the old seat and SNAP IN one of the new fiber pads

material:
natural cane fiber on a resin board support
with 1/4" foam (TB117 compliant)



**Folding Chairs
Accessories**

**Link &
Spacer**
by drake



structure



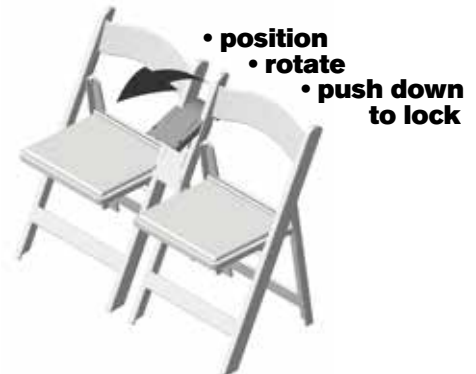
fan



chateau



louis





Link Spacer (for High Back chairs & Structure only)

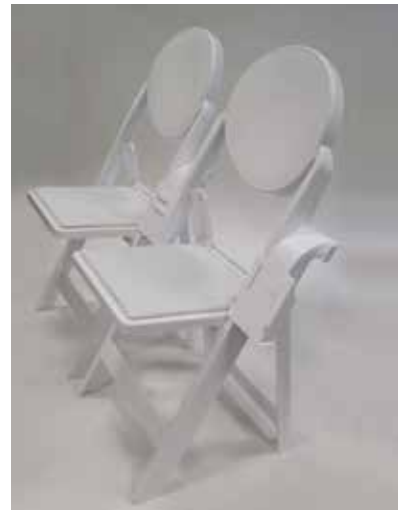
Sometimes linking chairs together is mandatory.

Whenever you link chairs without spacing, you oblige guests to squeeze in a 17"/18" chair. They need space!!! With our link & spacer device, you can give 3" more comfort to your customers and guests so that the feeling is to sit on a wider space.

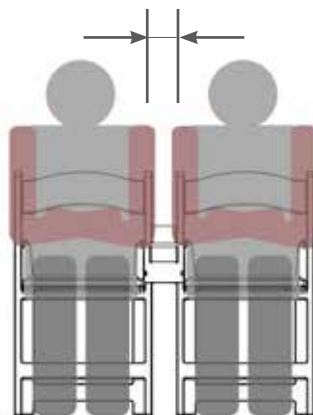
When linking chairs together is mandatory for public seating, our solution is excellent:

- snap on, NO TOOLS required
- leaves 3" between linked chairs
- placeholder can be used to customize seating

Available in **white** or **black**.



NO GANGING



LINK & 3" ADDITIONAL SPACE



Chairs Handling

chair pallets & dollies

by drake



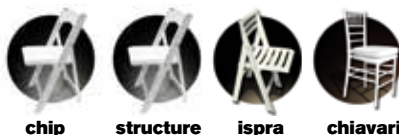
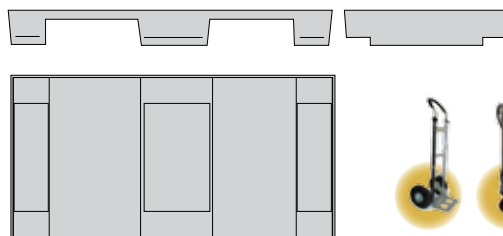
Pallet & Dollies

Chair pallets help to protect the chairs during storage and transportation and make chair stack handling easier.



DR Chair Pallet

material: thermoformed HDPE
 0.220" thick sheet
capacity: 330 lb. distributed load
internal: 17.75" x 35.5"
external: 18.25" x 36"
straps: external
 long side clearance: 28" (pallet jacks)
 short side clearance: chair trucks
casters: none
 to be used with CHAIR TRUCKS
 or PALLET JACKS



chip

structure

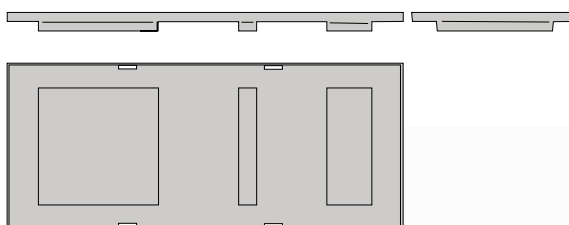
ispra

chiavari



DE Elongated Chair Pallet

material: thermoformed HDPE
 0.220" thick sheet
capacity: 330 lb. distributed load
internal: 18" x 43.5"
external: 18.5" x 44"
straps: 2"
casters: none
 to be used with CHAIR TRUCKS



fan

chateau

louis



RG Chair Pallet & Dolly

Chair tray, basic configuration:
material: PP structural foam
capacity: 330 lb. distributed load
internal: 18" x 35"
external: 18.5" x 35.5"
straps: 1.25"
 to be used with HAND TRUCKS

Optional:

Chair pallet configuration

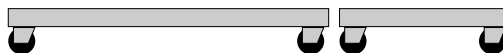
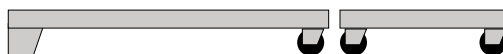
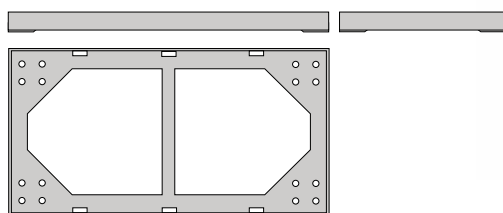
tray + 4 pallet feet
 long side clearance: 27.25"
 (pallet jacks)
 short side clearance: 10.25"
 to be used with PALLET JACKS

Chair cart configuration

tray + 2 casters 2.5" swivel
 + 2 pallet feet + lift jack

Chair dolly configuration

tray + 4 casters 2.5" swivel



chip

structure

ispra



*casters not included



Chairs Handling

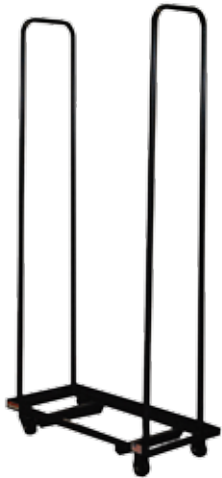
chair trucks & carts

by drake



**Making life
easier**



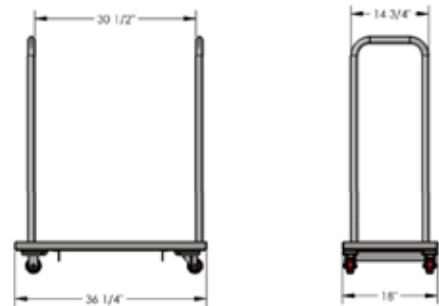


Chair Cart

Perfect solution for Hotels and Banquet Halls where moving chairs through elevators and narrow corridors might be a challenge and the use of efficient but bulky Chair Trucks is difficult.

Powder coated sturdy welded steel frame with an easy to pull handlebar.

- Max Suggested load: 500 lbs.
- 2 regular and 2 swivel 4" casters (Polyurethane on Polyolefin)
- Net Weight: 49 lbs.



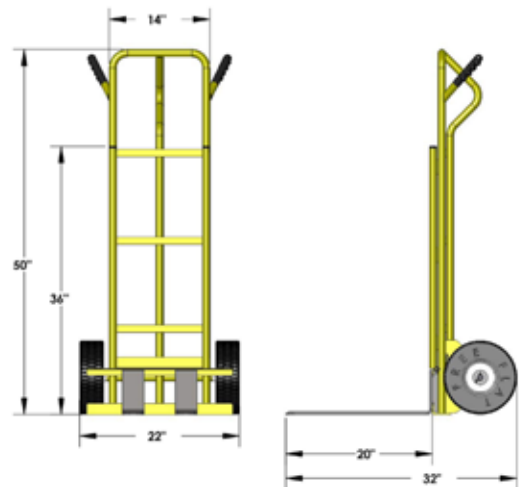
Chair Handtruck

Our single axle chair handtruck is a good and cheaper alternative to a chair truck.

Powder coated sturdy welded steel frame with an easy to pull handlebar.

Dimensions: W: 22" x D: 32" x H: 50"
Forks: W: 3" x D: 20" ADJUSTABLE

- Max Suggested load: 600 lbs.
- 2 pneumatic wheels/10" closed cell foam tires, ball bearing hubs
- Net Weight: 62 lbs.



Chair Truck

SELF BALANCING... NO EFFORT!!!

Strong sturdy, a major help in handling chairs. Every task involving moving chairs will be easier. Truck width: 28"

- 4 pneumatic wheels/10" closed cell foam tires, ball bearing hubs
- powder coated steel frame
- expanded metal backguard & 54" aluminum fenders to protect load from rubbing on tires
- 34" long forks, 7/8" diameter, 14 3/4" apart, designed for heavy duty hauling
- MAX LOAD: 750 lbs.
- Net Weight: 90 lbs.





Chairs Handling

chair covers

by drake



**Making life
easier**



standard folding chairs



chip



structure

Economy Stack Cover for Folding Chair

Non-woven polyester material. Breathable fabric. 52" lateral slit with Velcro eases up positioning of the cover on the stack and a Velcro buckle for extra security. Bottom edge is hemmed for durability. Dim. 18" x 35 1/2" x 58" high



HQ Stack Cover for Folding Chair

Nylon, with inner PVC coat. Heavy duty water resistant chair stack cover, for transportation and storage. Taylored for a 25 folding chair stack. Lateral slit with Velcro eases up positioning of the cover on the stack. Dim. 17 1/2" x 35" x 58" high



Ispra folding chairs



ispra

HQ Stack Cover for Ispra Folding Chair

Nylon, with inner PVC coat. Heavy duty water resistant chair stack cover, for transportation and storage. Taylored for a 25 folding chair stack. Lateral slit with Velcro eases up positioning of the cover on the stack.

Dim. 18 1/2" x 37" x 65" high



high back folding chairs



fan



chateau



louis

Economy Stack Cover for High Back Folding

Non-woven polyester material. Breathable fabric. 52" lateral slit with Velcro eases up positioning of the cover on the stack and a Velcro buckle for extra security. Bottom edge is hemmed for durability. Dim. 18" x 42" x 58" high



HQ Stack Cover for High Back Folding

Nylon, with inner PVC coat. Heavy duty water resistant chair stack cover, for transportation and storage. Taylored for a 25 **high back** folding chair stack. Lateral slit with Velcro eases up positioning of the cover on the stack. Dim. 18" x 42" x 58" high

